

**AMENDMENTS TO THE CLAIMS**

This listing of claims will replace all prior versions and listings of claims in the application.

**Listing of Claims:**

1. (Currently Amended) A ~~drum for a washer and a dryer comprising:~~  
a drum comprising:  
a cylindrical metal body having a first diameter and a seam without an overlapping portion by butt welding, wherein the first diameter is not expanded;  
end portions located at opposite ends of the cylindrical metal body, wherein the end portions have a second diameter smaller than the first diameter; and  
folds having a folded edge at the end portions.
2. (Currently Amended) The ~~drum dryer~~ as claimed in claim 1, wherein the reduced part includes the opposite end part of the body part having a diameter thereof reduced second diameter is formed by pressing the opposite ends.
3. (Currently Amended) The ~~drum dryer~~ as in claim 1, further comprising a connection part~~[,]~~ between the body part and the reduced part having a diameter reduced which continuously reduces, between the cylindrical metal body and the end portions.
4. (Currently Amended) The ~~drum dryer~~ as claimed in claim 1, wherein the cylindrical ~~metal~~ body is formed by rolling a metal sheet and butt welding a seam.
5. (Currently Amended) The ~~drum dryer~~ as claimed in claim 4, wherein the butt welding is made except predetermined lengths of opposite edges of the seam between the end portions in a length direction for forming the bent parts.
6. - 7. (Canceled)

8. (Currently Amended) The ~~drum~~ dryer as claimed in claim [[6]] 1, wherein a ratio of an inside diameter of the ~~cylindrical metal body~~ part to the inside diameter of the ~~reduced part end portions~~ is equal to, or greater than 0.9.

9. (Canceled)

10. (Currently Amended) The ~~drum~~ dryer as claimed in claim [[6]] 1, wherein a difference of depths between an outside diameter of the ~~cylindrical metal body~~ part adjacent to the ~~end portions~~ reduced part and an outside diameter of the ~~opposite ends~~ reduced part is below 25 mm.

11. - 24. (Canceled)

25. (Currently Amended) The ~~drum~~ dryer as claimed in claim 1 wherein the ~~bead is formed by pressing the cylindrical metal body part inwardly at a predetermined depth along a circumferential direction of the cylindrical metal body part by pressing~~.

26. (Currently Amended) A ~~drum for a washer and a~~ dryer comprising:  
a drum comprising:

~~a body having a first diameter part formed by rolling a metal sheet into a cylinder, and butt welding a seam without an overlapping portion, having beads formed in a surface of the body for strengthening; the body, wherein the first diameter is not expanded;~~

~~connection parts having diameters which reduced continuously reduce from opposite sides of the body part by pressing, respectively wherein the connection parts are formed by;~~

~~pressing end portions reduced parts formed at opposite end parts of the body part, the end portions extending from extended from one end of the connection parts by pressing respectively, each having a diameter smaller than the first a diameter of the body part; and~~

~~folds each bent parts each having a folded edge of the reduced part at the end portions.~~

27. - 28. (Canceled).